

BEST KAIZEN AWARD MAY-2019

ADIK Plant : P14		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP									
CELL		A696	DEPT :	ME	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M
		CELL NAME :	Grinding cell			M/C STAGE:	Center less grinding			OPERATION:			OD Grinding
KAIZEN THEME :		KAIZEN IDEA :											
Reduce cycle time		To be introduced new process											
PROBLEM PRESENT STATUS :		COUNTERMEASURE:											
Manual loading and unloading activity more		Process change to between center grinding machine to centerless grinding											
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Why1:-Productivity less		<div style="background-color: red; color: white; text-align: center; padding: 10px;"> Cycle time was 30sec </div>			<div style="background-color: green; color: white; text-align: center; padding: 10px;"> Cycle time now 23sec </div>			WHAT TO DO:					
Why2:-Cycle time more								HOW TO DO:					
Why3:-Manual loading and unloading activity more								FREQUENCY: One time Activity					
ROOT CAUSE		RESULTS:											
Manual loading and unloading activity more		<div style="text-align: center;"> Time in Minutes </div>											
REGISTRATION NO.:													
DATE:													
REGISTERED BY:													
MANAGER SIGN:													
SR. NO.		CELL/ PRODUCT	TDC	RESP.	STATUS		HD SCOPE INFORMATION IN OTHER PLANT						
1							SR. NO.	PLANT	WHEN	WHOM	STATUS		
							1						